

WG2634855 - DATASHEET - VAG

REFERENCE				
HEAD GASKET WG2634855	MATERIAL -	HEAD BOLTS -	PISTON PERTRUSION -	
THICKNESS -	NOTCHES -	HEAD BOLT LENGTH -	BORE/DIA PISTON -	
APPLICATION				
ENGINE CODE VARIOUS	ENGINE CC 1395	FUEL TYPE PETROL	CYLINDERS 4	
TIGHTENING PROCEDURE				
(9.8 N.m = 7.2 lb.ft)		(1 lb.ft = 1.35 N.m)		
1). 40 N.m 2). +90 ° 3). +90 ° 4). +90 °		1). 30 lb.ft 2). +90 ° 3). +90 ° 4). +90 °		
RETIGHTENING		-90+ deg	LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.	
No				
TIGHTENING ORDER		< >	RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT, LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET) OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT.	
9	5			
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*	*	*	*	*
10	6	2	4	8

SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	2.3 um MAX
CAST IRON	3.8 um MAX

HEAD BOLTS MUST BE REPLACED



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